

HDPE COLOR - Flake

COMPOSITION & QUALITY STANDARDS

HDPE #2 color bottle flake (previously known as “mixed color”) is expected to contain grinded material sourced from: laundry detergent, shampoo, bleach and other household cleaning bottles, white & yellow milk bottles, as well as HDPE jars, canisters, and squeeze tubes. We also will accept LDPE lids because we prefer them in the HDPE color bottle bale rather than the PP bale. All containers should be blow-mold only.

Flake should be ground to 3/4 - 5/8 inch in size, larger is preferred and packaged in gaylord boxes or super sacks designed to hold 1,000 lbs. of material.

CONTAMINANTS

Loads shall not contain in excess of 2% contamination. Examples include:

- Any plastic not of the specified type, i.e., PET (#1), PVC (#3), PP (#5), Other (#7) bottles; film
- White and yellow milk bottles
- Cooking oil containers
- Injection grade plastic, even if marked HDPE (any wide mouth containers such as buckets, crates, margarine containers, lids or chemical bottles). There are separate specs for this bulky rigid material.
- Any other material that is not plastic i.e., aluminum cans, cardboard, paper, liquids, etc.
- Plastic that has deteriorated due to sunlight or weather exposure.
- Excessive amount of debris (sand, rocks, dirt, etc.) or moisture
- Flake with heavy baler residue, grease or grime is subject to rejection.

REJECTIONS & PRICE ADJUSTMENTS

Material purchased not meeting quality standards so as to render material difficult to process or completely unmanageable will be subject to price adjustments or rejection. If a load or partial load is rejected due to non-conformity to the specs, then the material supplier shall be responsible for any and all additional costs resulting from the rejection of such load including but not limited to in-bound/ outbound shipping, demurrage, additional labor charges, landfill fees and other associated costs. Arrangements to pick-up or return rejected material must be made in a timely manner to avoid additional demurrage charges. All prices are FOB selling point unless otherwise agreed. PO price, unless stated on the PO, is for a truck load weight of 40,000 pounds (see below). All trucks are weighed empty and full, at KW, on scales calibrated to 10 lbs. increments. KW weights will govern settlement. A PO is for a single load of material and is to be provided to each customer. Settlement papers and a weight ticket will be provided for each load. Price reductions/freight charges will be made accordingly:

Net Truck Load Weight Prices*

40,000 lbs.+	base price
34,999 – 30,000 lbs.	base price minus \$0.01/lb.
29,999 – 25,000 lbs.	base price minus \$0.015/lb.
24,999 – 20,000 lbs.	base price minus \$0.025/lb.
19,999 – 15,000 lbs.	total freight

**Estimates. Charges may vary based on actual freight costs.*

